

**Adventures in a new dimension:
Physical process as
communication medium**

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COINS summer school on Security Applications, Lesbos, Greece
26-27.07.2019

Note

This session is based on the talk:

M. Krotofil “Evil Bubbles or How to Deliver Attack Payload via the Physics of the Process”, Black Hat, Las Vegas, USA, 2017.



If it's in a Hollywood movie... it's cool ;-)

The Hunt for Red October (1990)



Cavitation is cool!

The Hunt for Red October (1990)

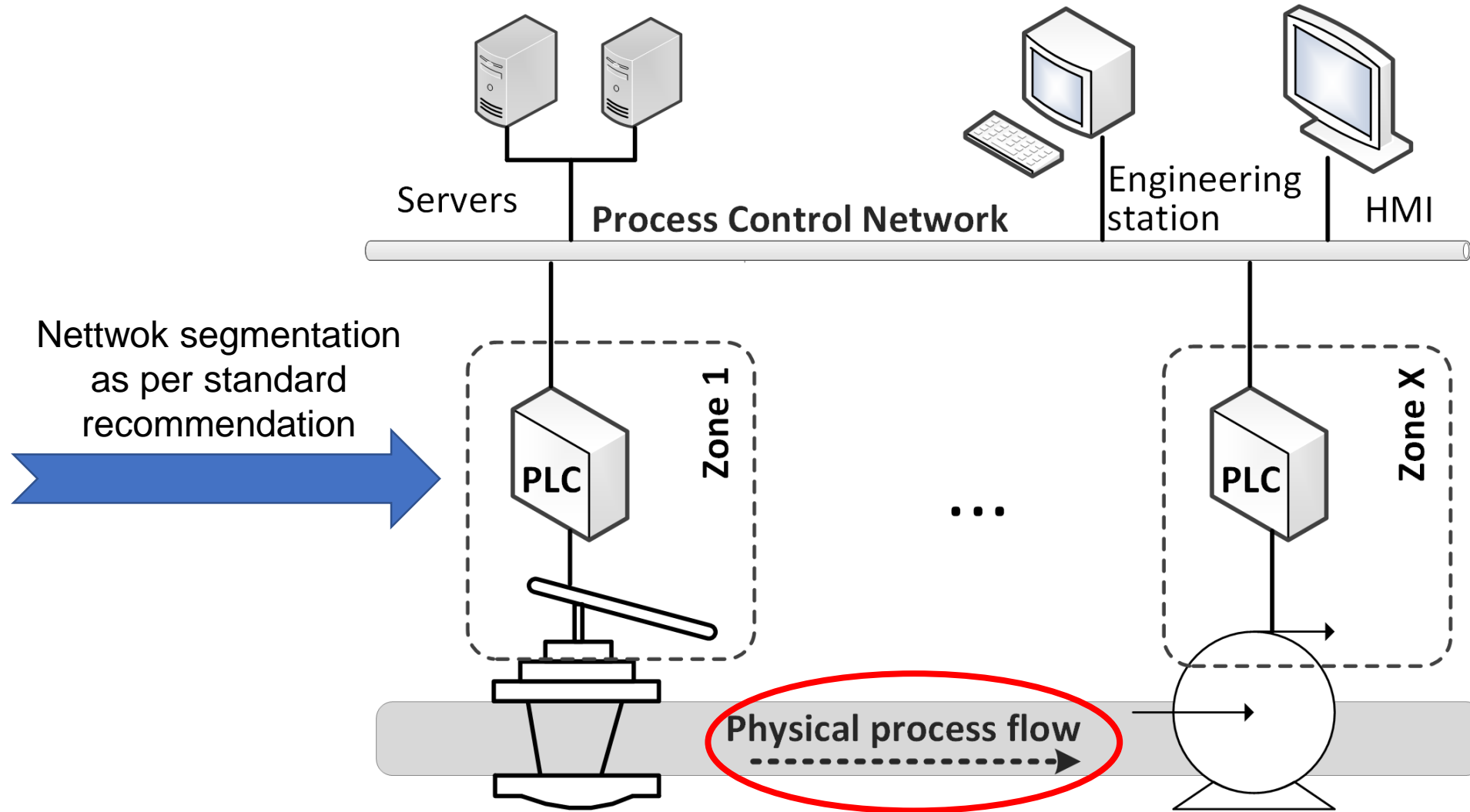
bubbles

Captain, we're cavitating! He can hear us!



Motivation for this research

IEC 62443-1-1 standard



My Black Hat talk back in 2015

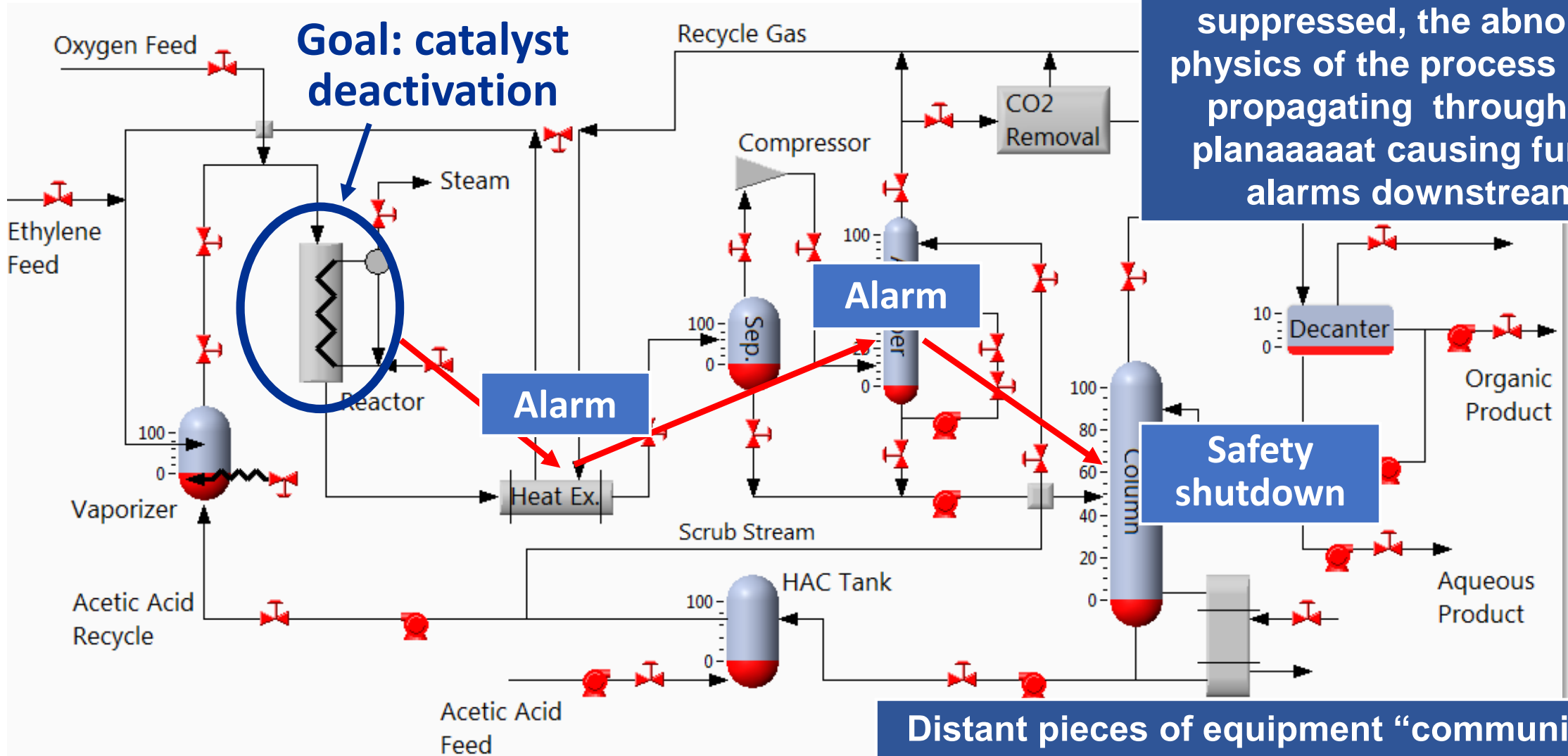


Source: simentari.com



Attack goal: persistent economic damage

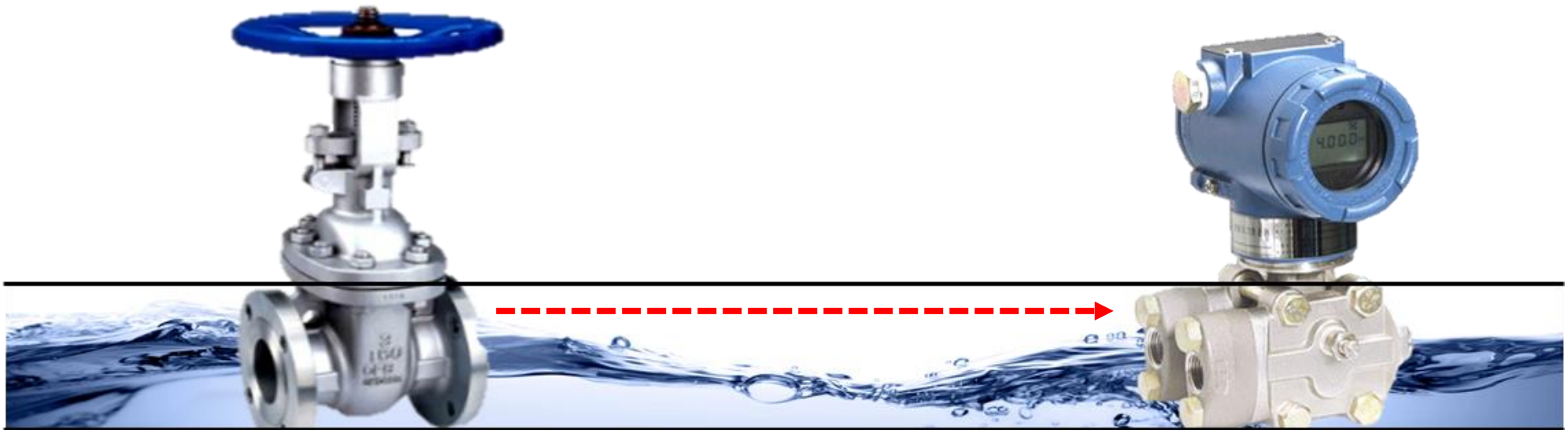
Failed scenario: Alarm and physics propagation



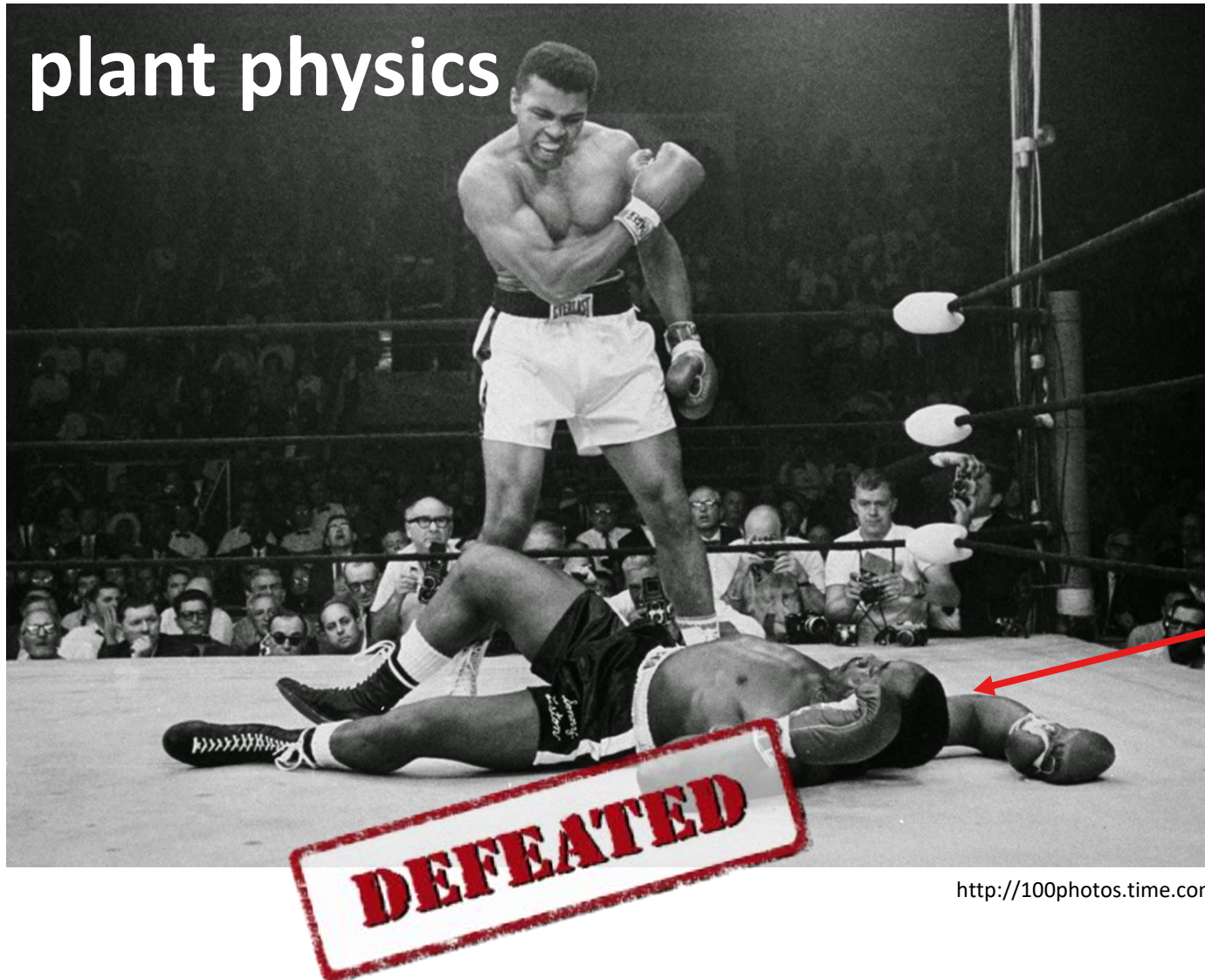
Even if digital alarms are suppressed, the abnormal physics of the process keeps propagating through the plant causing further alarms downstream.

Distant pieces of equipment “communicate” with each other via the physics of the process

Physical process is a communication medium



Process Physics vs. Attacker



me

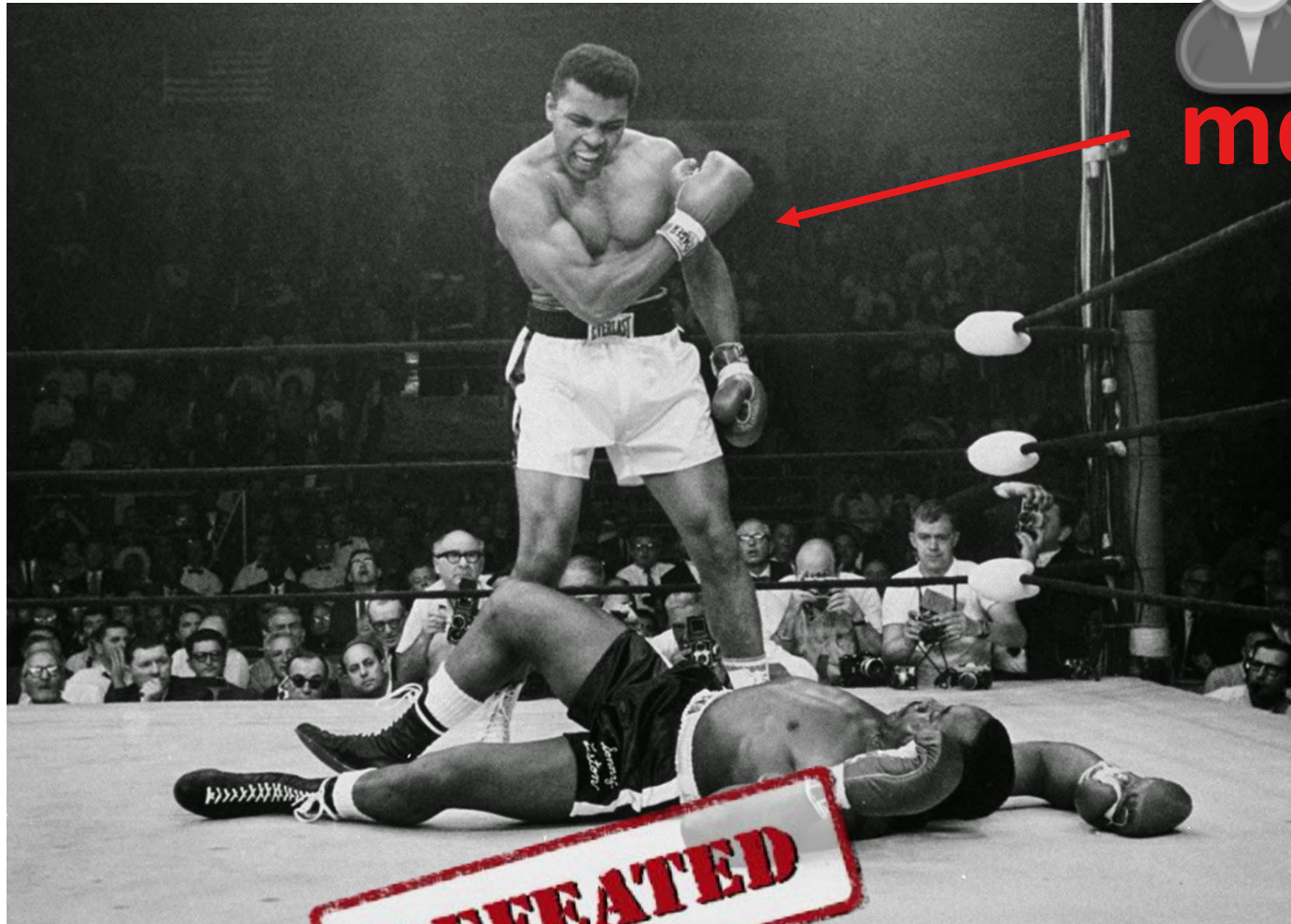
I felt very angry



The attacker always wants to win!



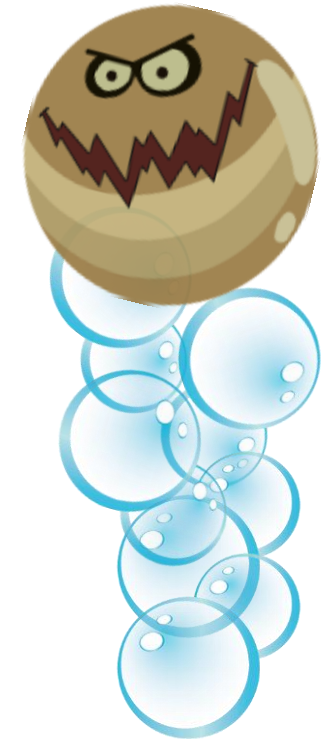
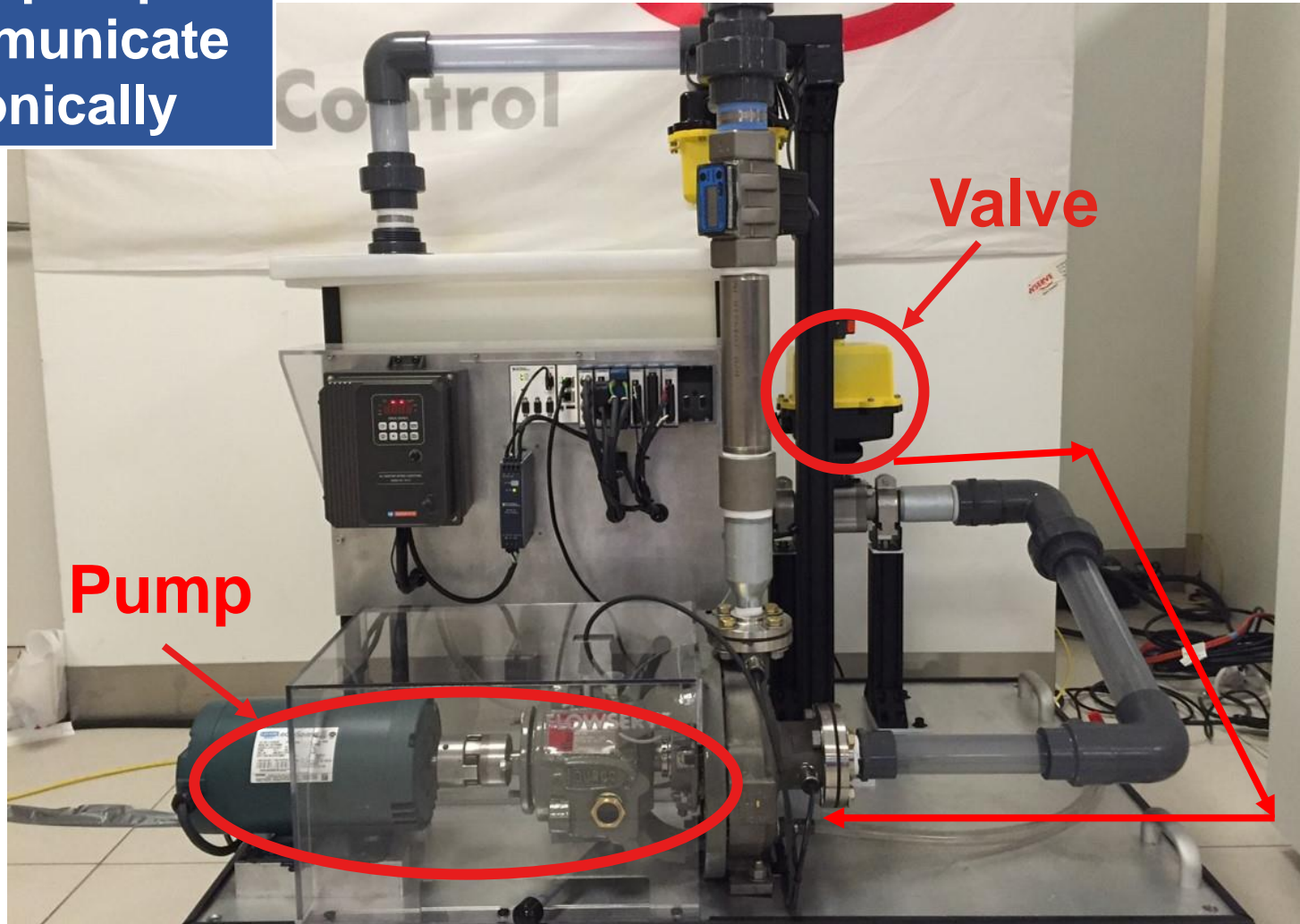
me (wishfully)



DEFEATED

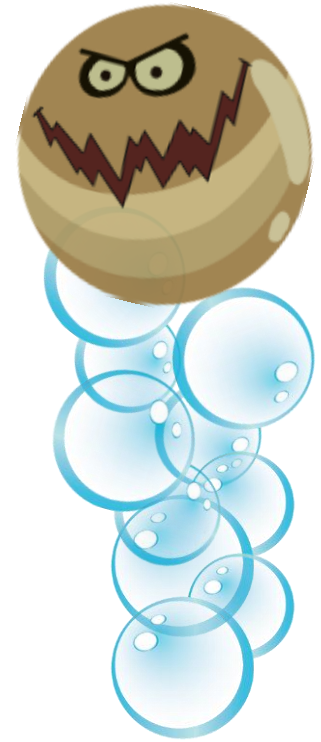
Novel attack vector: Delivery of attack payload via process physics

Valve and pump do not communicate electronically



Evil Bubbles

Attack payload propagation

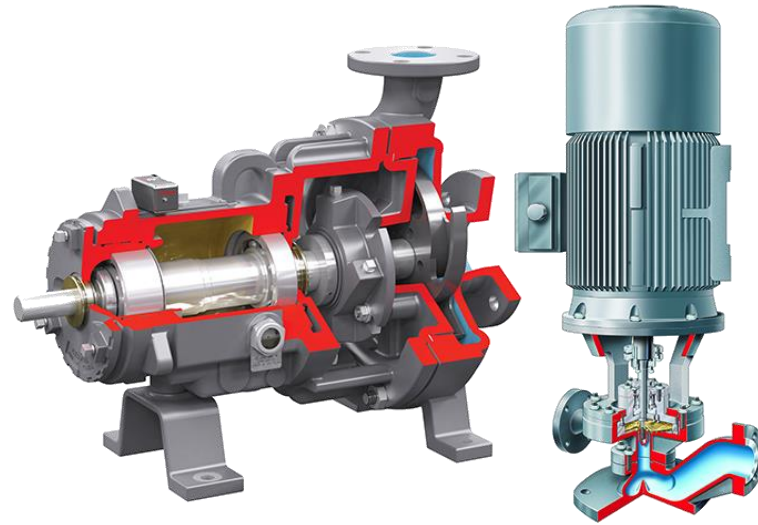


Evil Bubbles



Introduction to pumps

Pumps

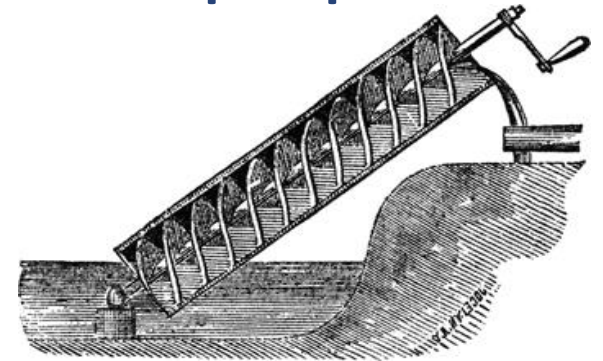


Function of the pump

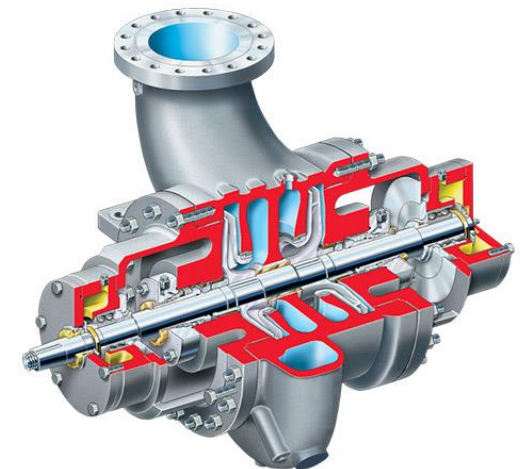
A piece of equipment which elevates or moves liquids at the expense of power input

- Our current lifestyle would not be possible without pumps
 - From air conditioning to pumping oil, from cutting steel to chemical production-> you name it
- Invented by Archimedes in the 3rd century BD (screw pump)
- Global market is ~ 45 billions per year
- Comes in all shapes and sizes, often customized engineering
 - Production of a medium sized pump takes 25-50 weeks and up to 1 year for customized highly engineered pumps

Archimedes screw pump



https://en.wikipedia.org/wiki/Archimedes%27_screw



Types of pumps

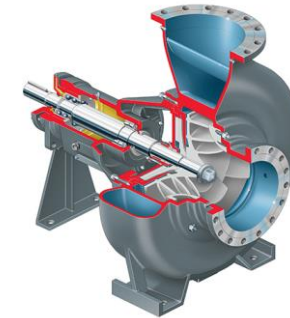
COLOSSAL



Expensive. Heavy. Break easily -> instrumented for health/safety monitoring

VS.

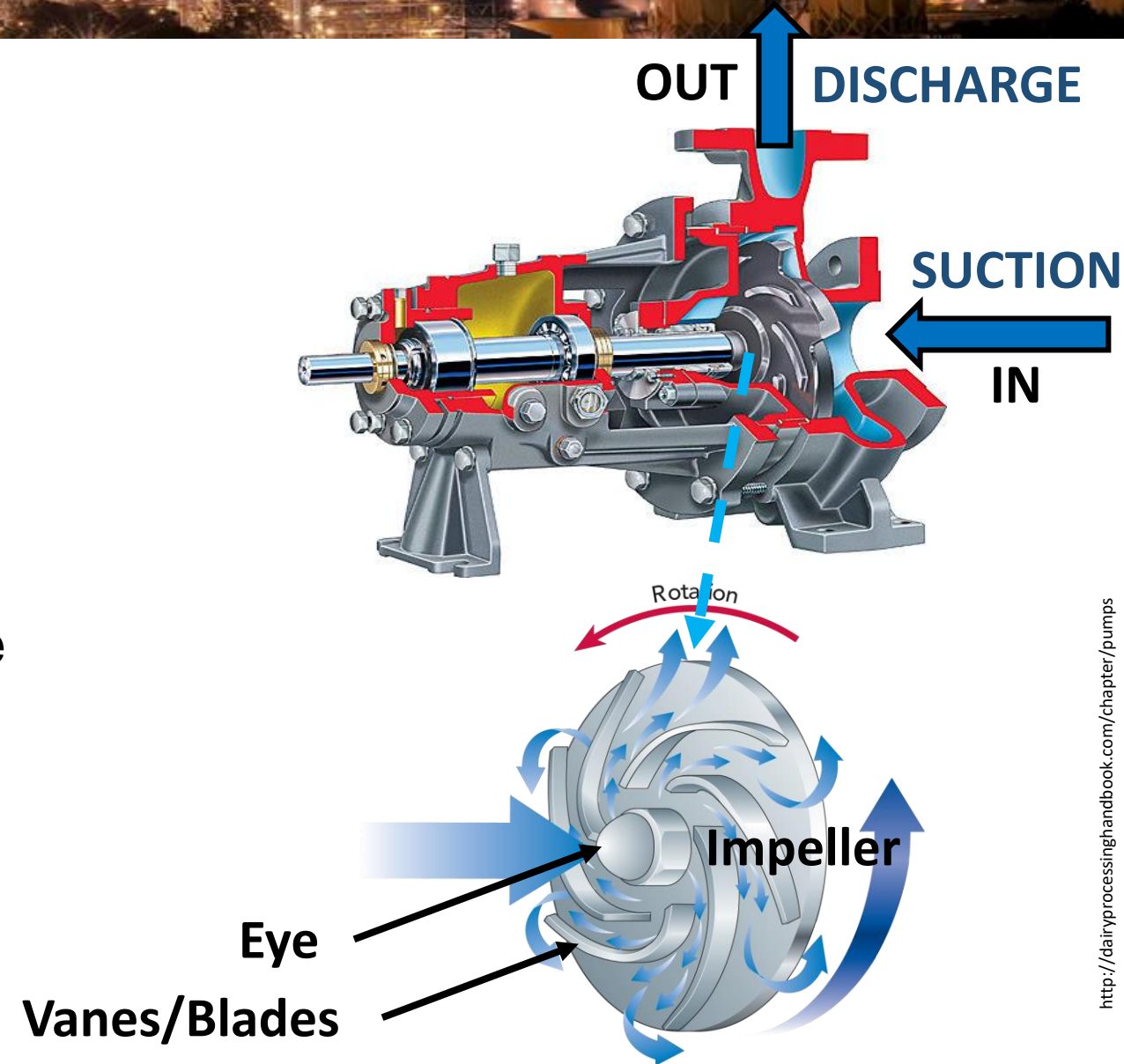
humble



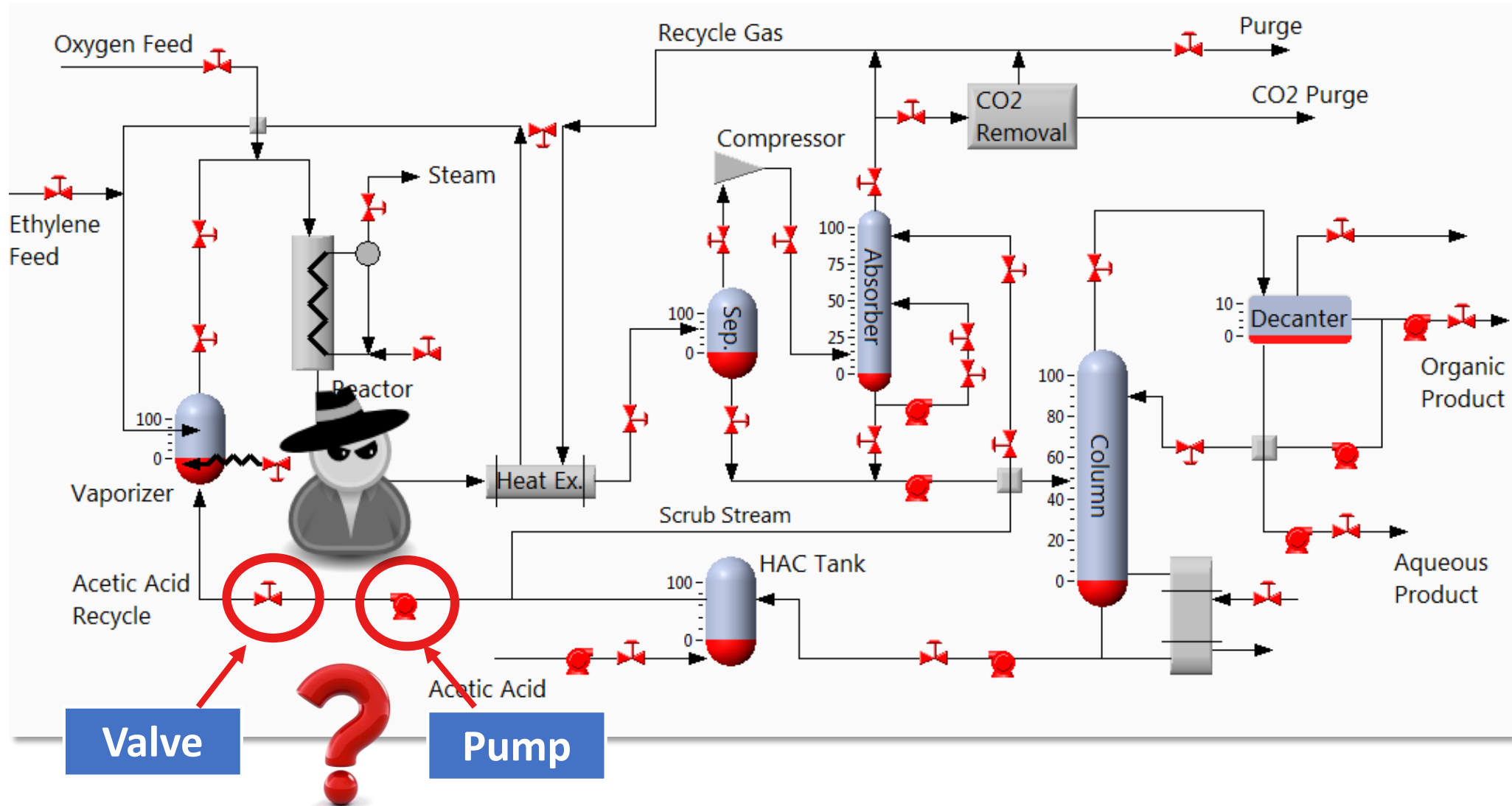
“Cheap”. Light. More resilient to failures -> typically not instrumented for monitoring

Centrifugal pump

- A centrifugal pump increases the speed of a liquid in a pipe system by using a rotating impeller
- Impeller spins the liquid giving it centrifugal acceleration
- A mechanical energy of the motor is translated into hydraulic energy of the liquid



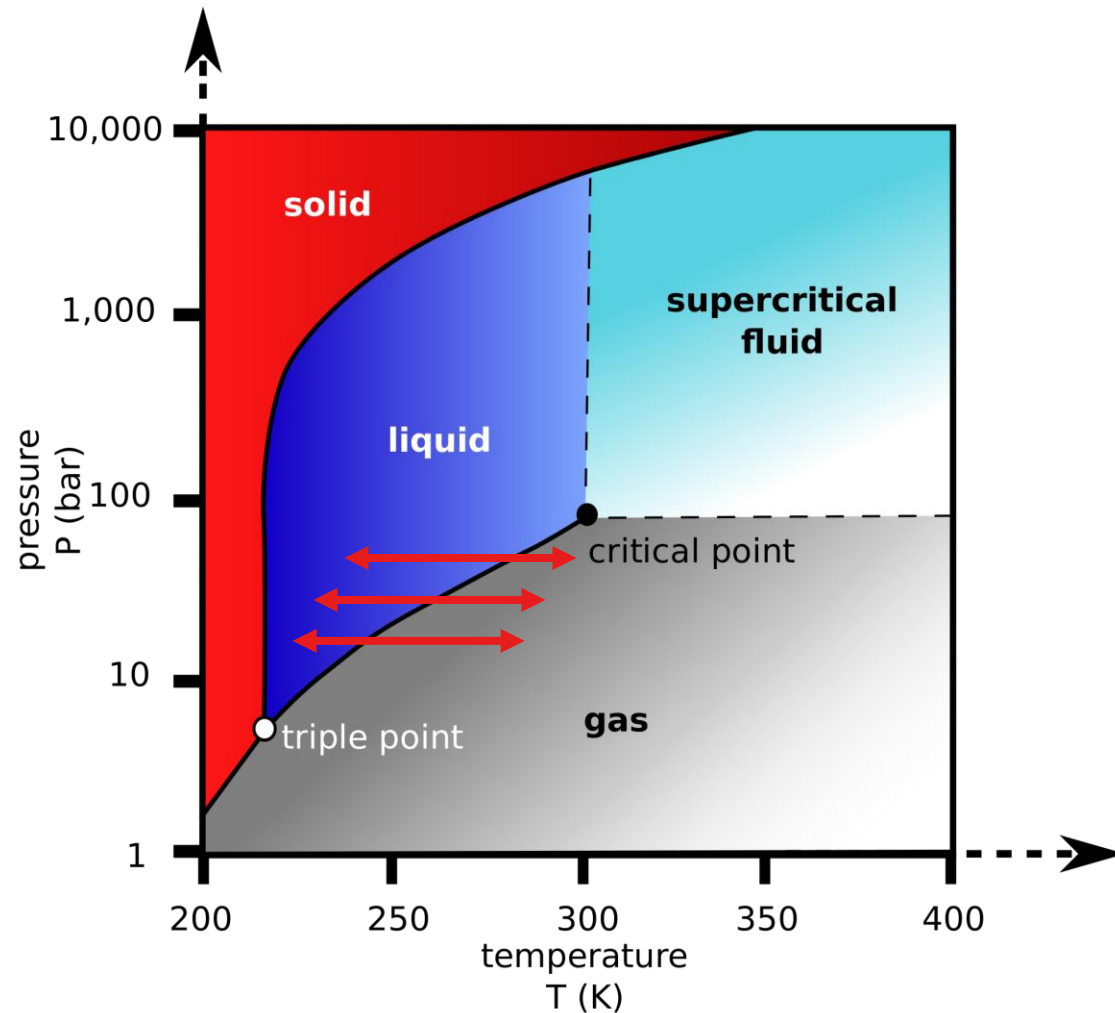
Is it a target worth the effort?





Cavitation

States of physical substances



- If the pressure of the substance drops or its temperature increases, it begins to vaporize, just like boiling water
-> **formation of bubbles :-)**

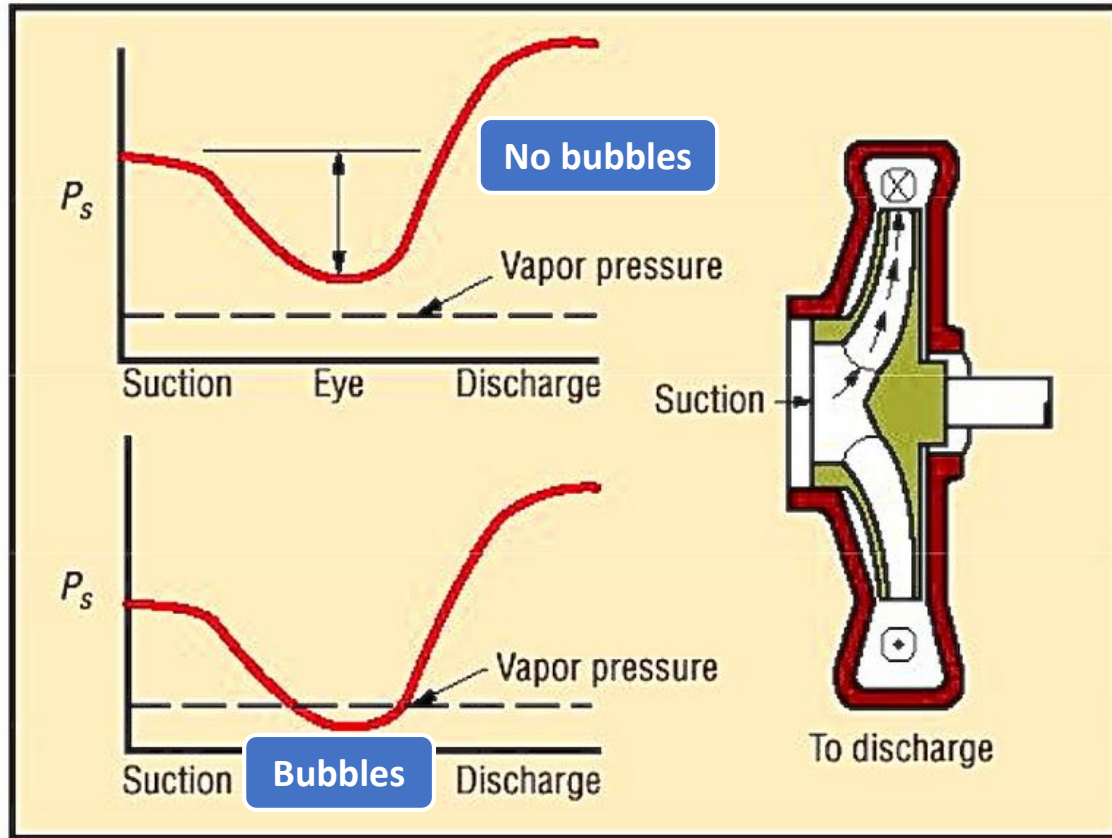
https://commons.wikimedia.org/wiki/File:Carbon_dioxide_pressure-temperature_phase_diagram-fr.svg

Carbon dioxide pressure-temperature phase diagram

The bubbles we all like



Pump cavitation

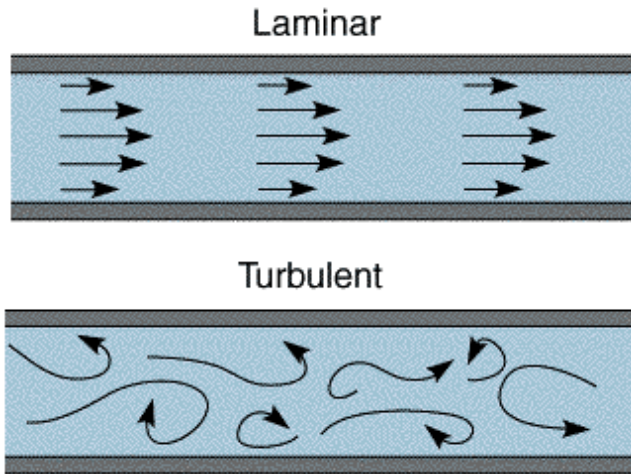
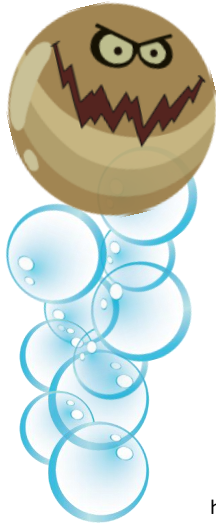


<http://jimpcoblog.com/hvac-blog/how-to-read-a-pump-curve-part-2>

Cavitation is formation and bursting of vapor bubbles due to change in liquid pressure

- Cavitation occurs when the pressure in the suction line is too low relative to the vapor pressure of the pumped liquid
- The pressure increases as the liquid flows further into impeller causing bubbles to condense (implode) very rapidly
- The vapor bubbles collapse at a very high [velocity & local pressure], creating massive shock waves

Damaging effect of cavitation



<http://waterpurificationengineering.weebly.com/coagulation-and-flocculation.html>

1

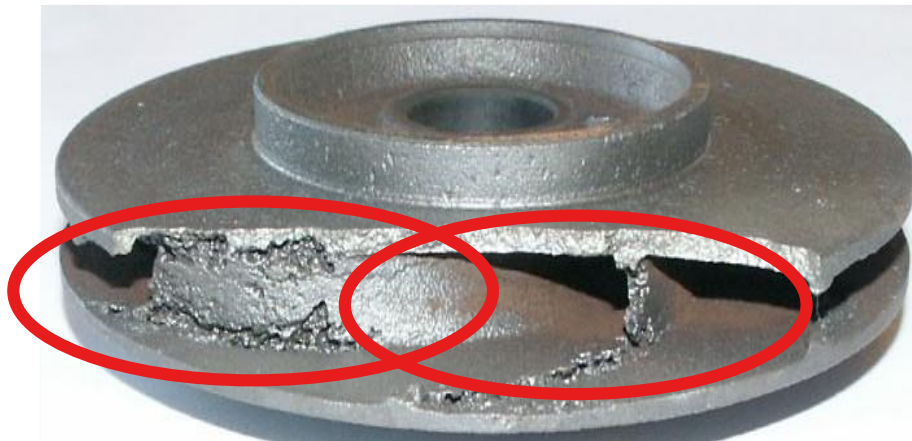
Reduced efficiency

- All pumps require a smooth, regular symmetrical inlet flow profile for efficient operation
- The collapse of gas bubbles leads to the development of fast turbulent streams -> reducing efficiency up to inability to pump

2

Premature failure of the pump

- Bubble collapse causes excessive vibrations which can damage rings, seals & bearings
- Shock waves creates small pits on the edges of impeller blades, eventually wearing them completely

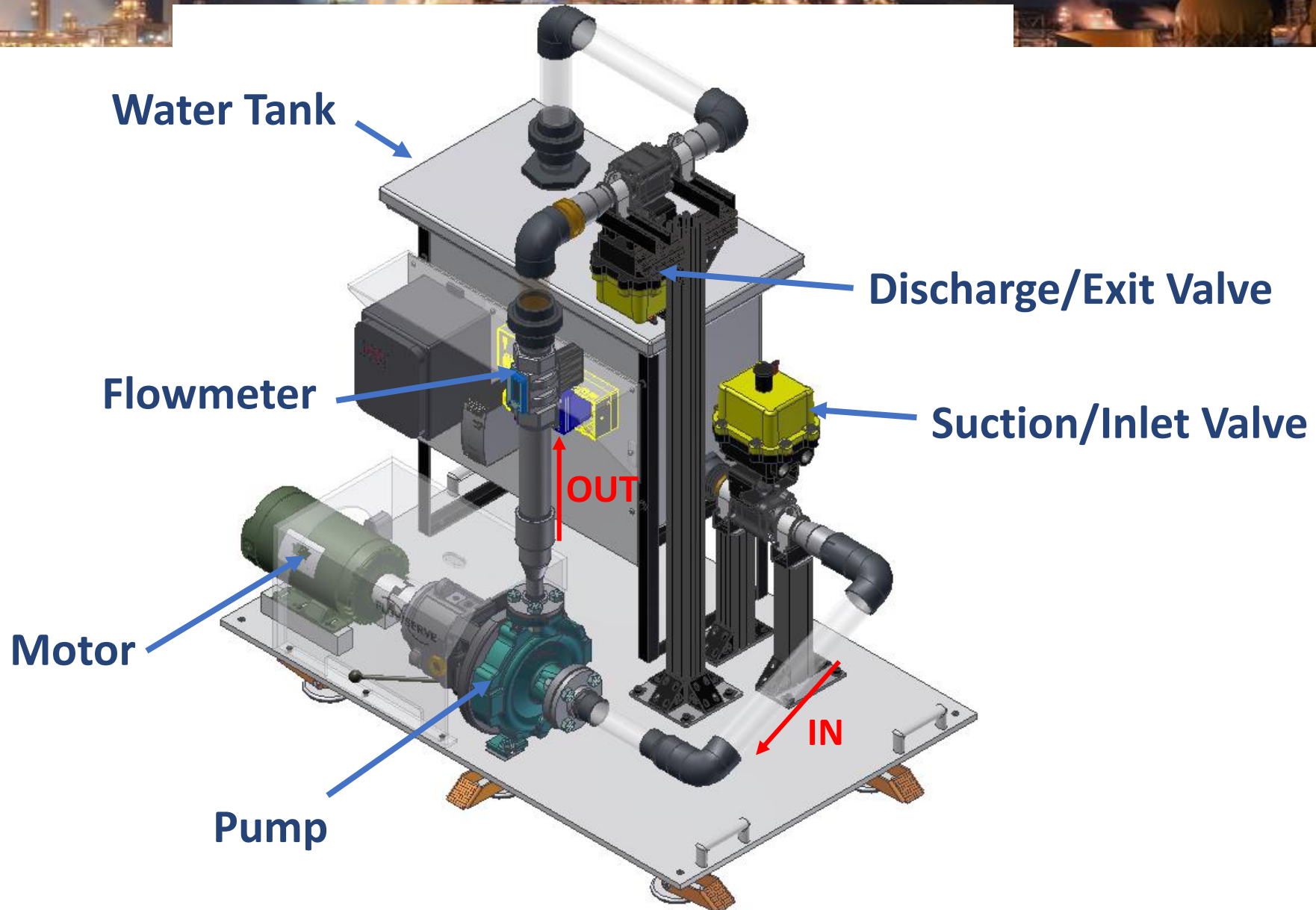


https://commons.wikimedia.org/wiki/File:Kavitation_at_pump_impeller.jpg

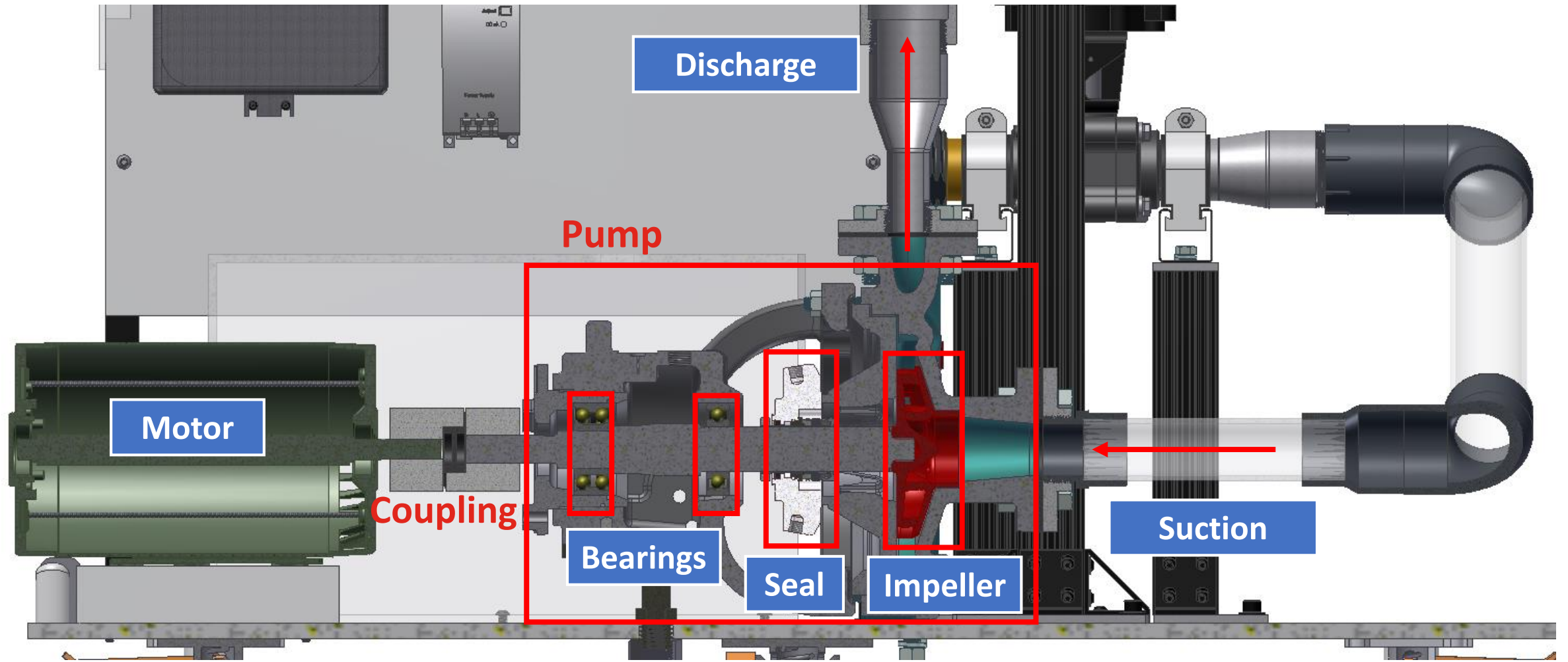


Demo rig overview and experiment demo

Overview of the demo rig

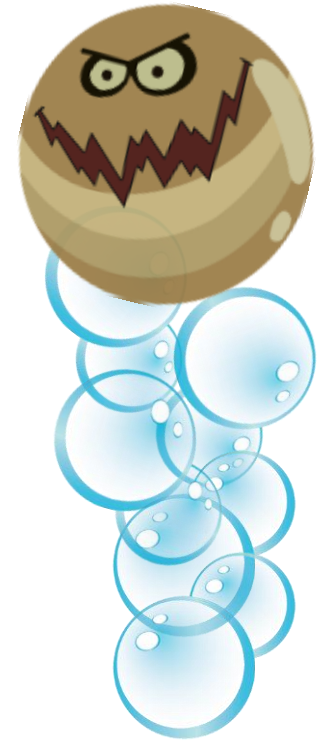


Inside the pump



DEMO

Video of experiment



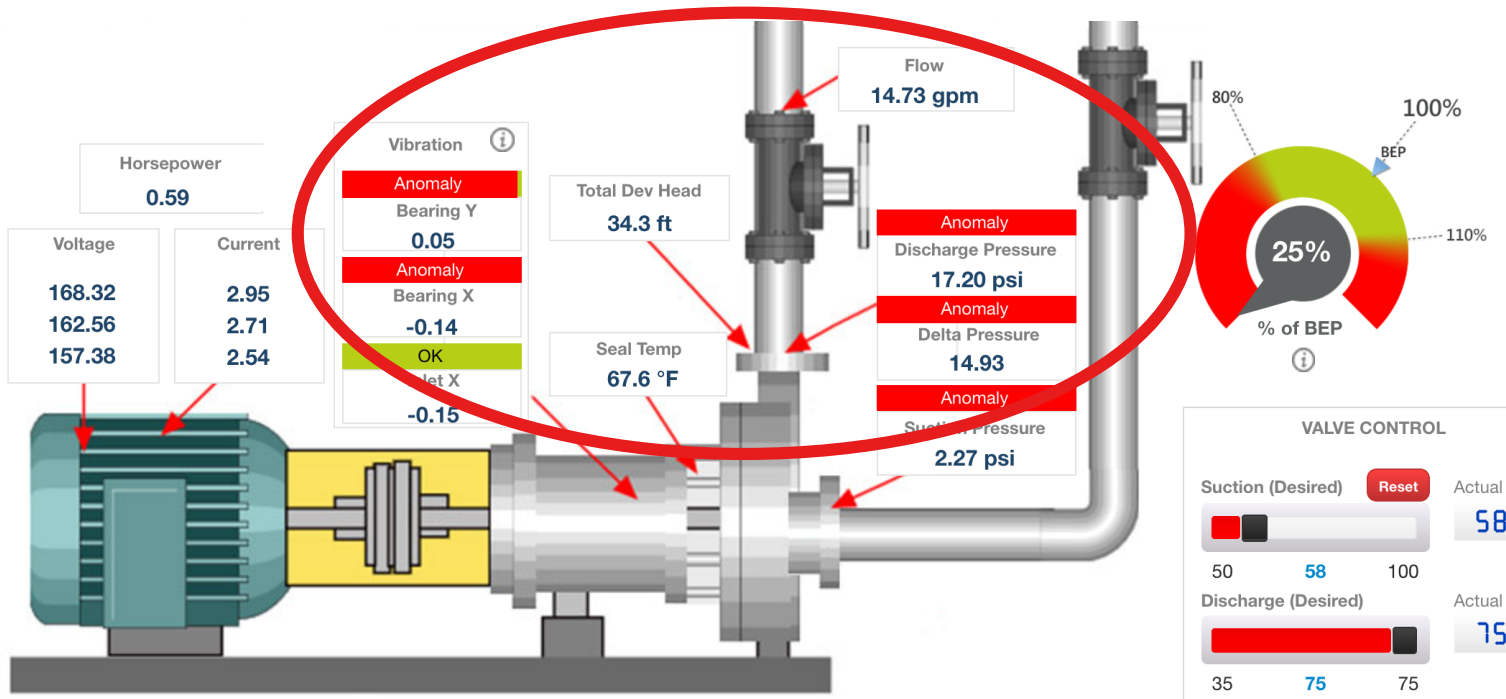
Evil Bubbles



Detecting cavitation

Detection with asset monitoring applications

Pump is instrumented with sensors to monitor its state



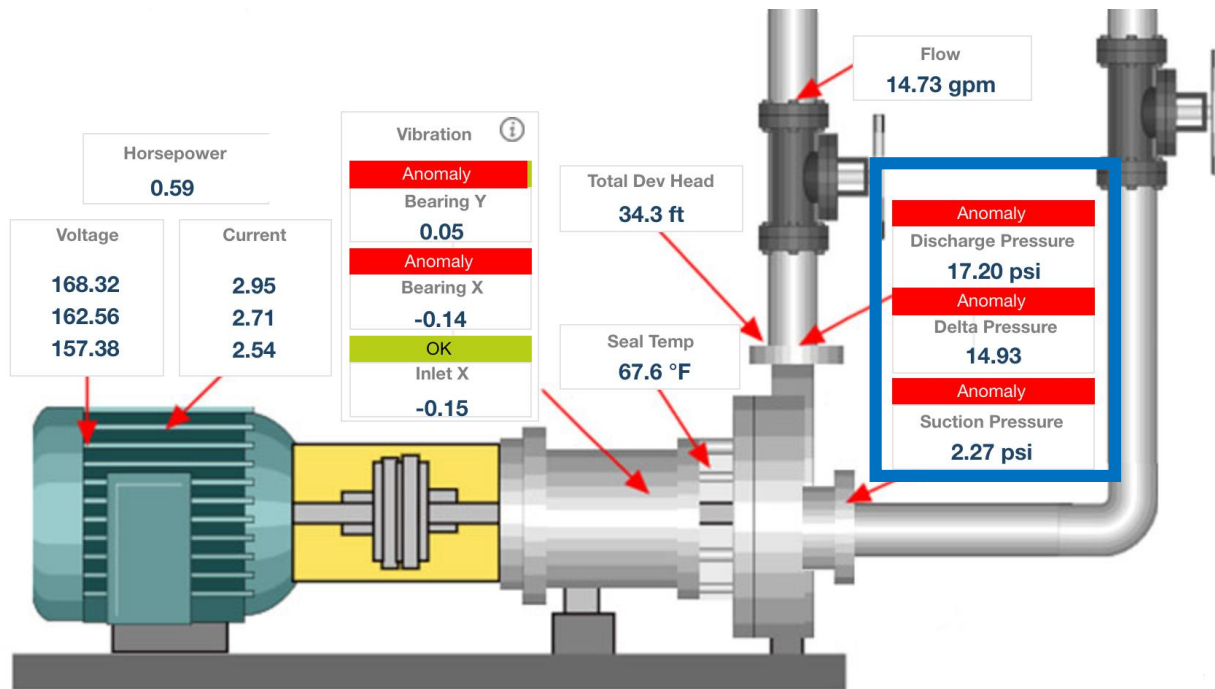
FAILURE PREDICTIONS

Bearing Failure	Impeller Failure	Mechanical Seal Failure
62 Days	6 Days	213 Days

ROOT CAUSE

Cavitation	The suction valve is closed or obstructed. Pump is operating in sub optimal state and could cause mechanical failure
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Pump monitoring



Fluid pressure

- Suction pressure (inflow), psi
- Discharge pressure (outflow), psi
- Delta pressure, psi
- Total developed head, ft

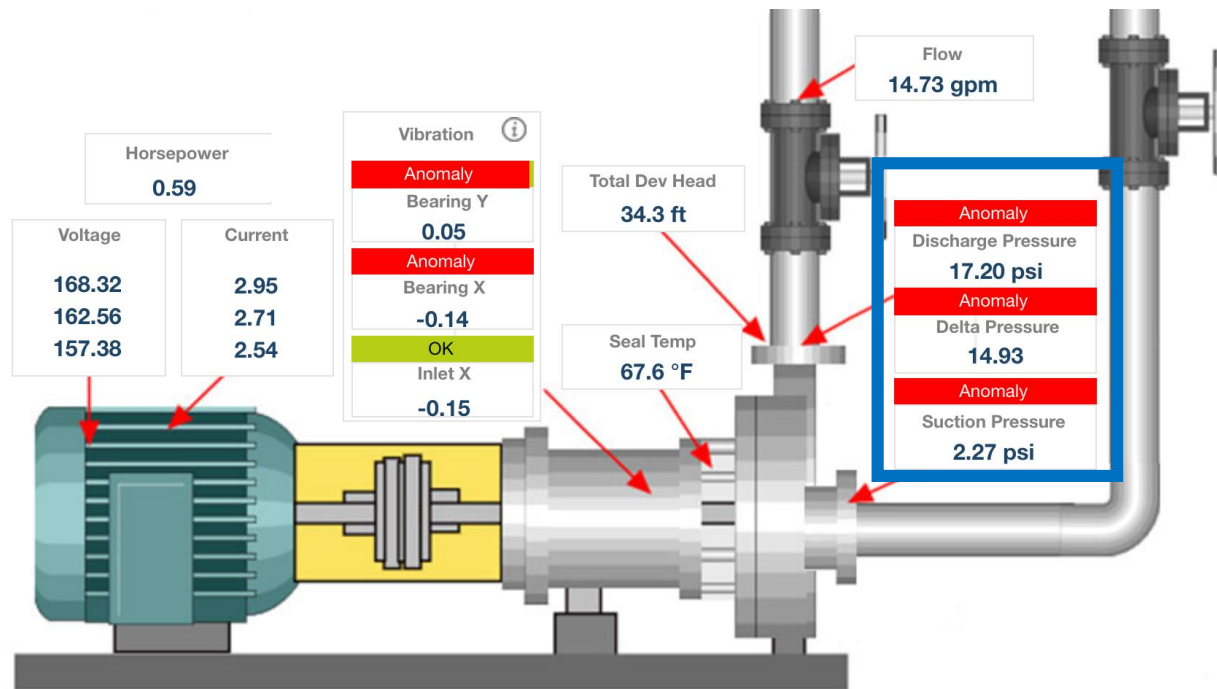
Temperature

- Seal temperature, F

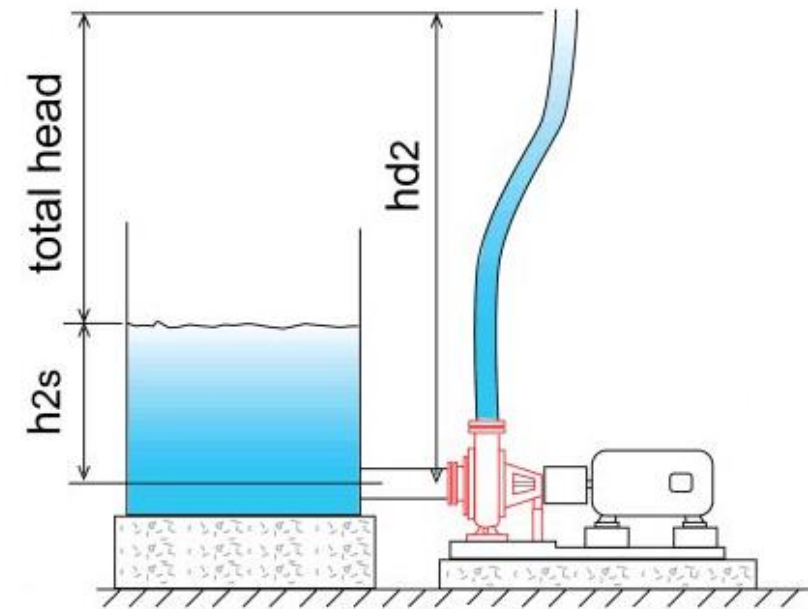
Vibration

- Vibration bearing X (horizontal)
- Vibration bearing Y (vertical)
- Vibration pump inlet X

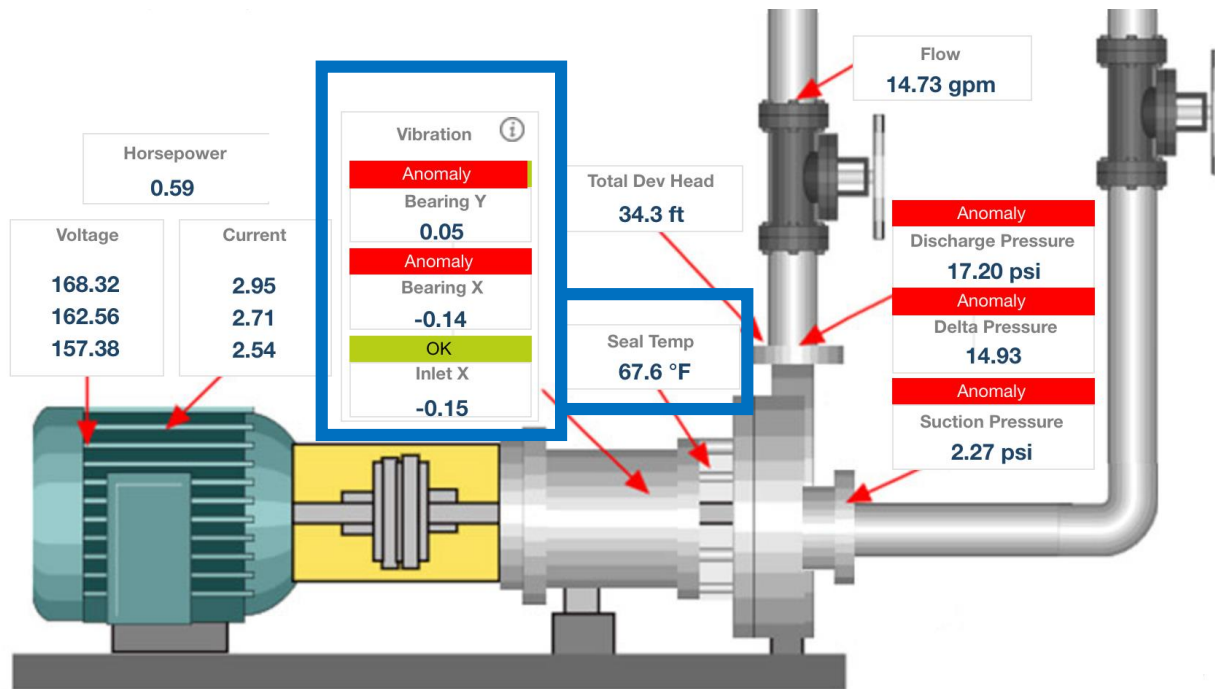
Pump monitoring



Total Head



Pump monitoring



Fluid pressure

- Suction pressure (inflow), psi
- Discharge pressure (outflow), psi
- Delta pressure, psi
- Total developed head, ft

Temperature

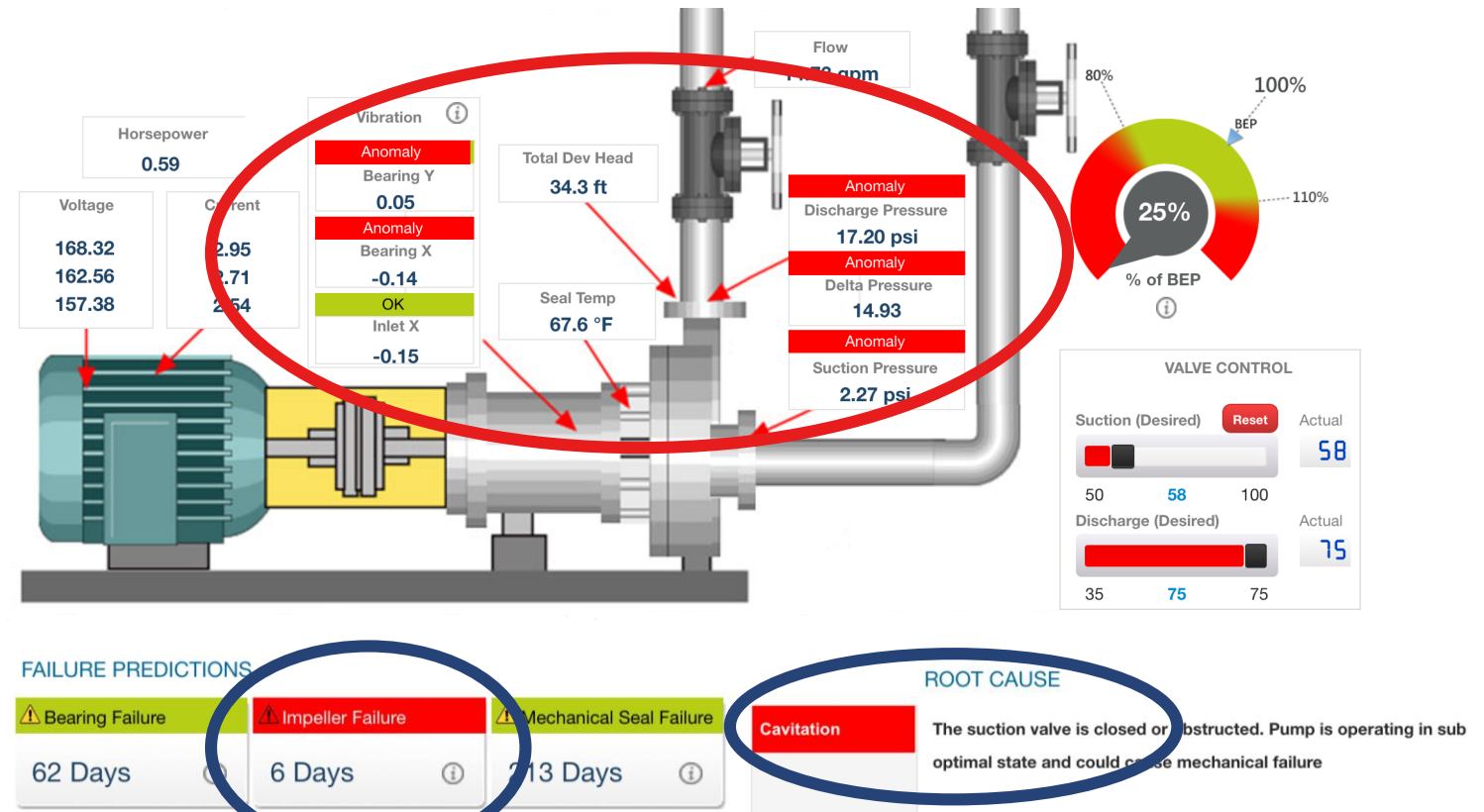
- Seal temperature, F

Vibration

- Vibration bearing X (horizontal)
- Vibration bearing Y (vertical)
- Vibration pump inlet X

Detection of the cyber-physical attacks

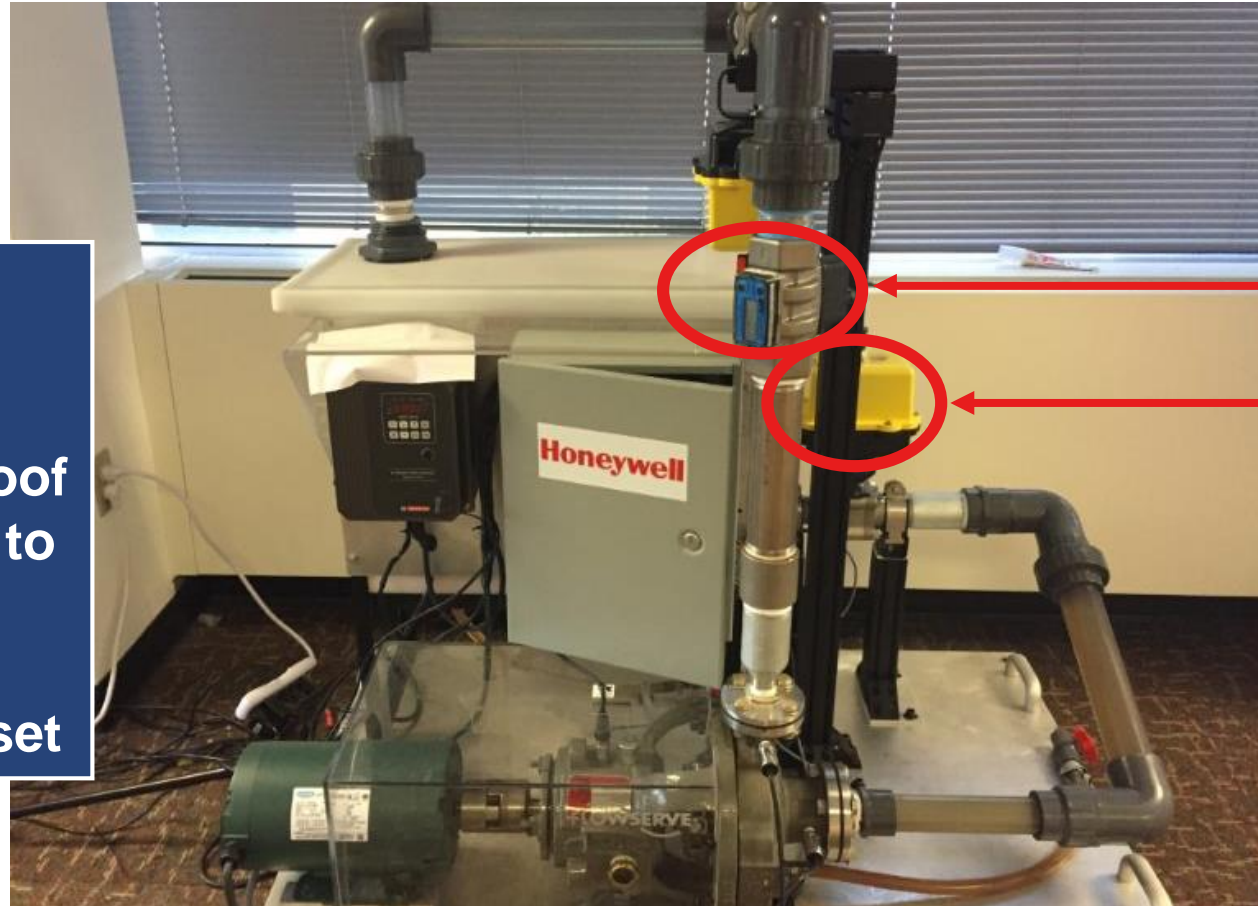
Detection of the cyber-physical attacks requires process engineering methods



Root cause: Cavitation

Defending competent adversary

The attacker will spoof certain process values (sensor readings & actuators states) to avoid detection



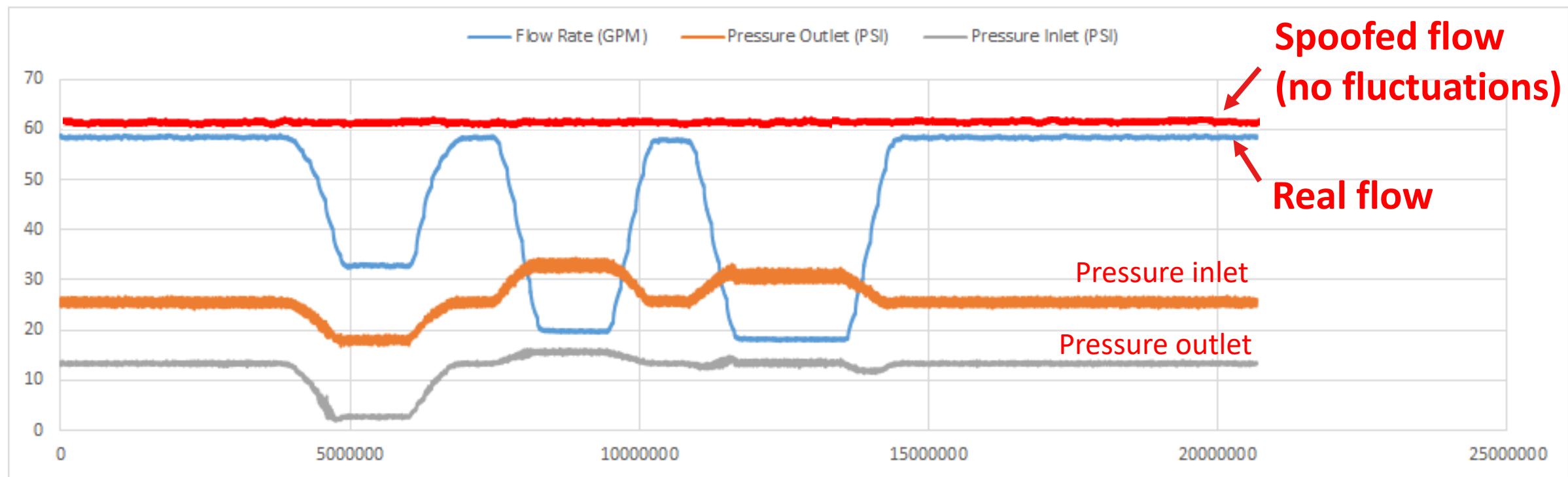
Since pump damage doesn't happen instantaneously, the attacker will have to spoof certain process values to avoid detection by impeding root cause analysis of process upset

Flow

Positioner of the valve

Defending competent adversary

The attacker will spoof sensor readings



FAQ: But how does one spoof process data?

Algorithm 1 Runs Analysis

```
1: procedure EXPLORE ▷ 1: analyse phase
2:   signal ← signal to analyse

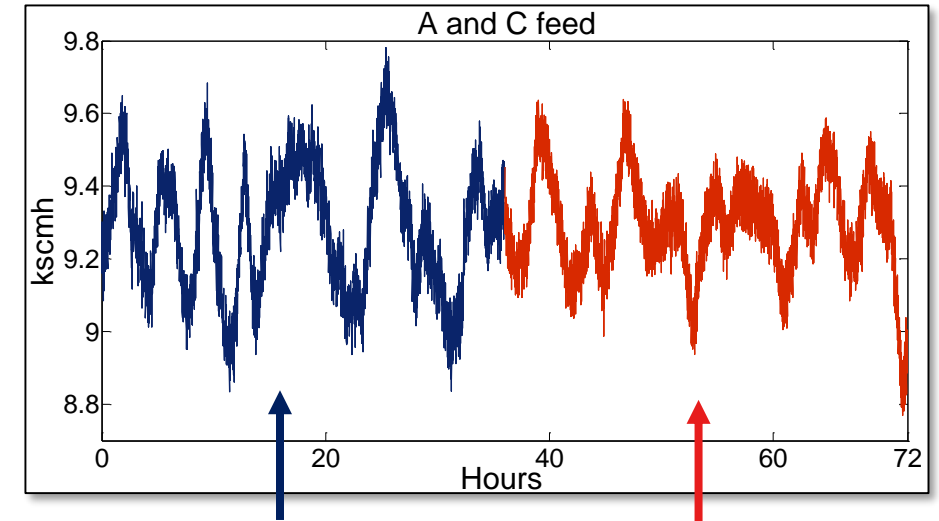
3:   while not an end of signal do
4:     while moving up do
5:       runs ++ ▷ count positives moves
6:       value = sum(changes) ▷ positive steps change
7:       if direction change then ▷ save results
8:         positivesruns(runs) ++
9:         positivesvalues(runs) = value

10:    while moving down do
11:      runs ++
12:      value = sum(changes)
13:      if direction change then
14:        negativesruns(runs) ++
15:        negativesvalues(runs) = value
16:      if no change then
17:        nils ++
18:    return runs, values
```

Algorithm 2 Triangles

```
1: procedure EXPLORE ▷ 1: analyse phase
2:   signal ← signal to analyse
3:   window ← learning window
4:   noiselsvl ← noise parameter

5:   step = window * 10
6:   topslope = -999.99
7:   bottomslope = 999.99
8:   while not an end of signal do
9:     if first elements then
10:      current = value
11:      index = 1
12:     while index < window do ▷ learning phase of i-th bucket
13:       upperslope = (current - (last + noiselsvl)) / index
14:       lowerslope = (current - (last - noiselsvl)) / index
15:       if upperslope > topslope then
16:         topslope = upperslope
17:       if lowerslope < bottomslope then
```



Original

Spoofed

Find X differences

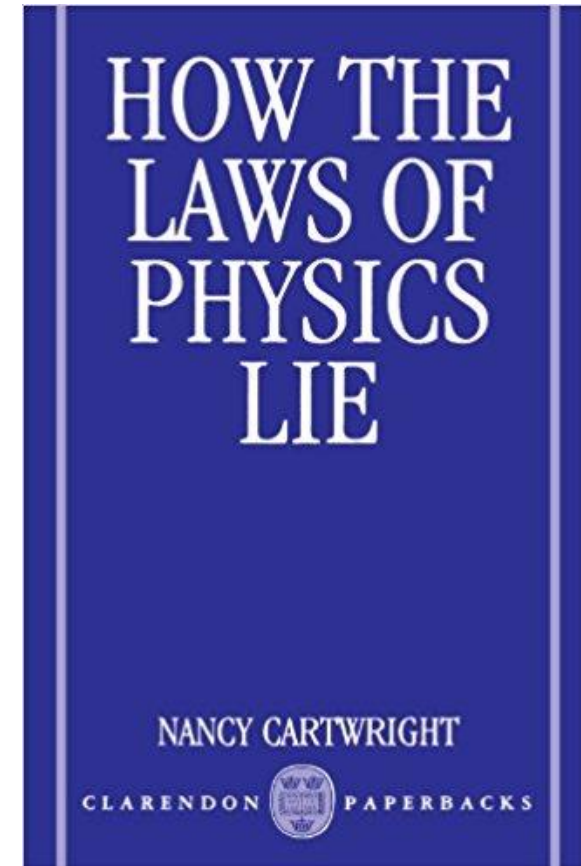
(1) <http://blackhat.com/docs/us-14/materials/us-14-Larsen-Miniturization.pdf>

(2) <https://conference.hitb.org/hitbsecconf2015ams/materials/D2T1%20-%20Marina%20Krotofil%20and%20Jason%20Larsen%20-%20Hacking%20Chemical%20Processes.pdf>

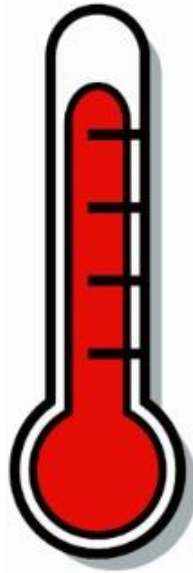
Laws of physics

PHYSICS ~~HIPS~~ DON'T LIE

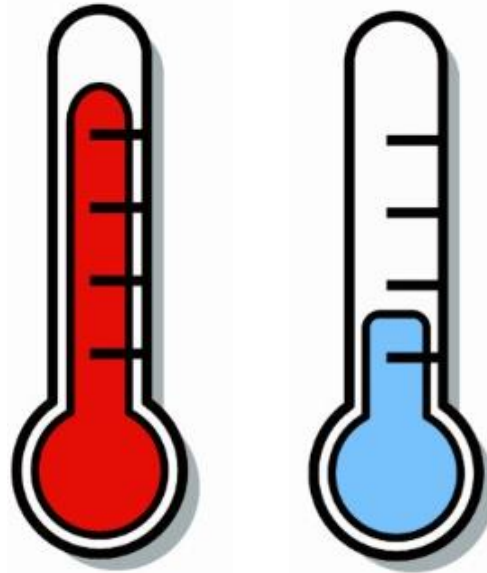
Shakira



Physical correlations



Physical correlations

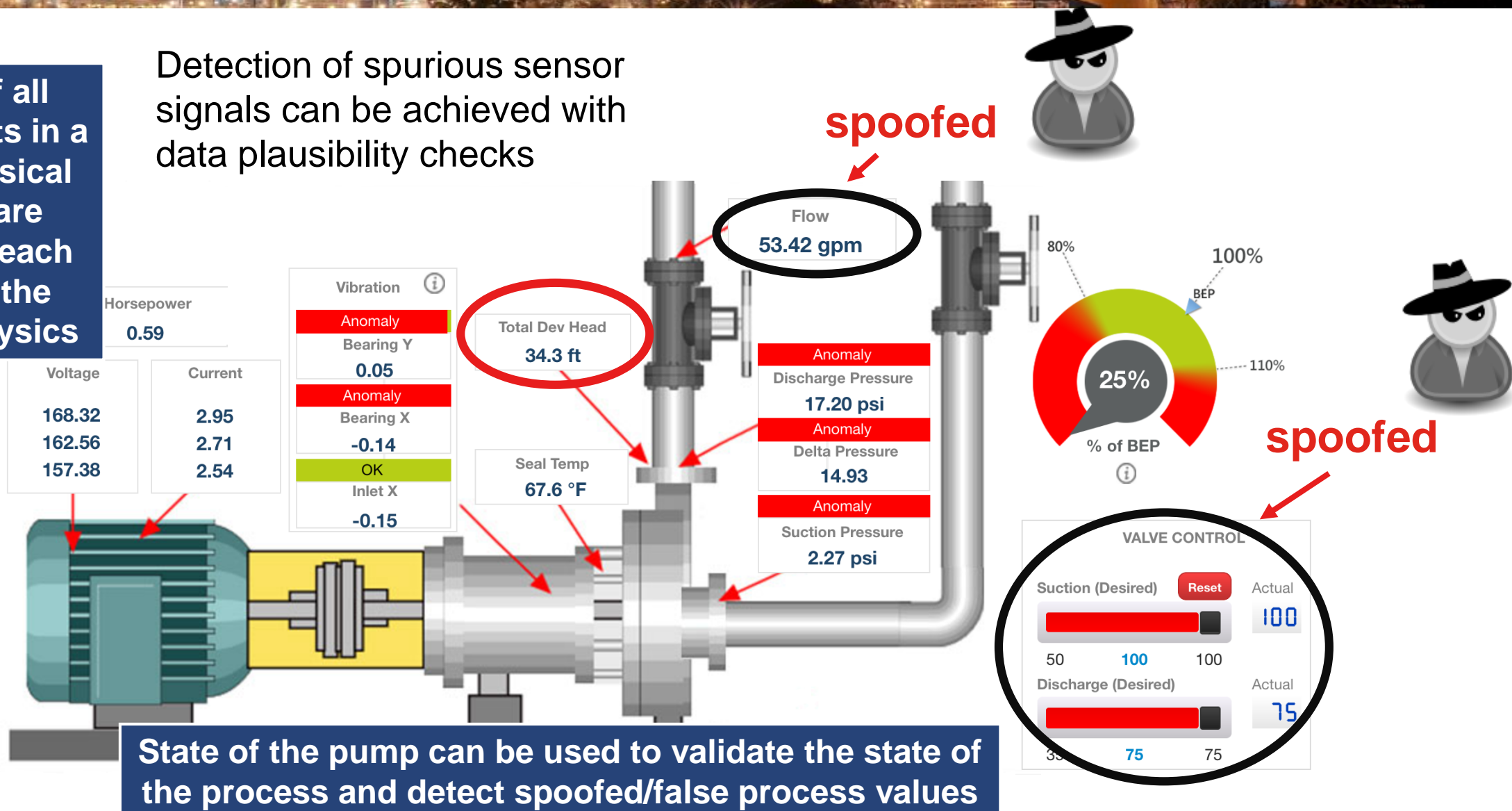


THIS DOES NOT MAKE SENSE

Detection of spurious sensor signals

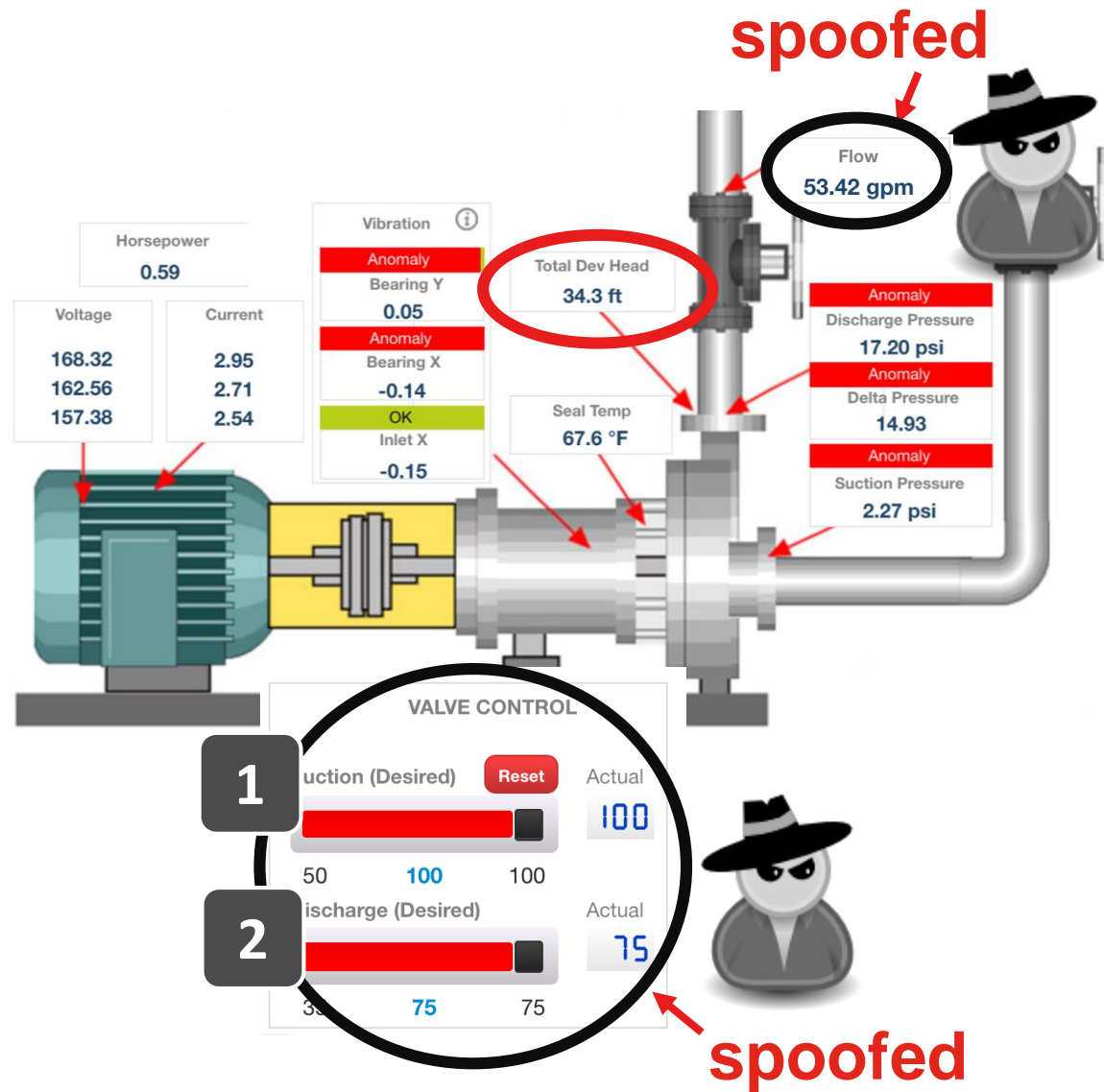
States of all components in a cyber-physical system are related to each other by the laws of physics

Detection of spurious sensor signals can be achieved with data plausibility checks



State of the pump can be used to validate the state of the process and detect spoofed/false process values

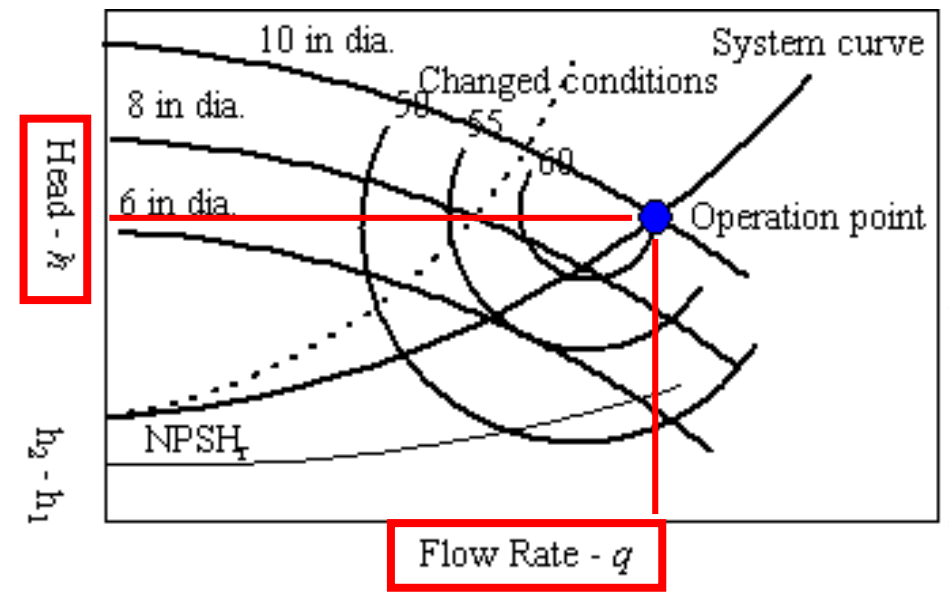
Verification of valve positions



Curve of the demo pump would suggest:

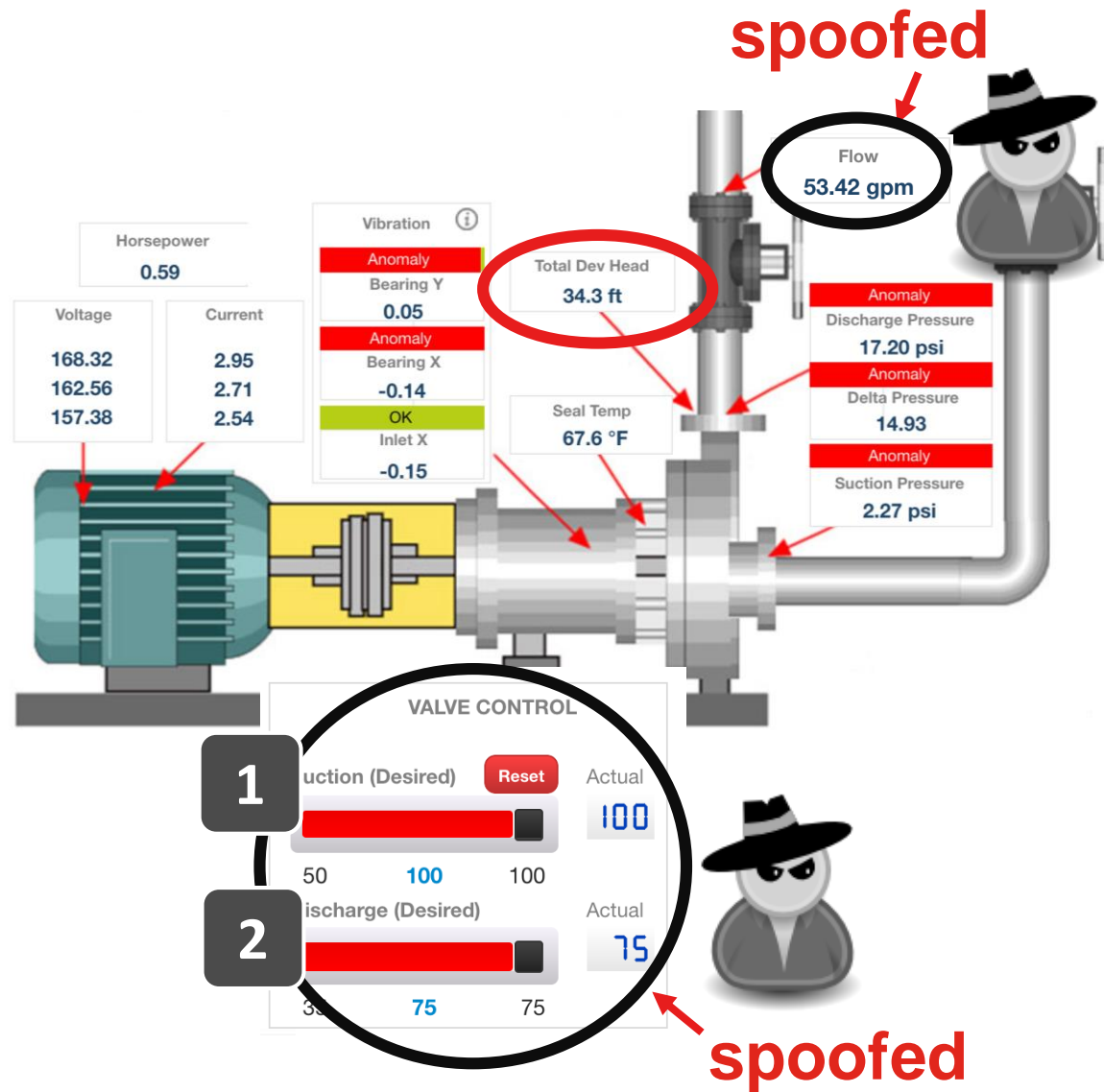
Head 34,3 ft ~ flow 21-22 gpm

Flow reading 53,42 gpm is implausible



http://www.engineeringtoolbox.com/mpsh-net-positive-suction-head-d_634.html

Verification of valve positions



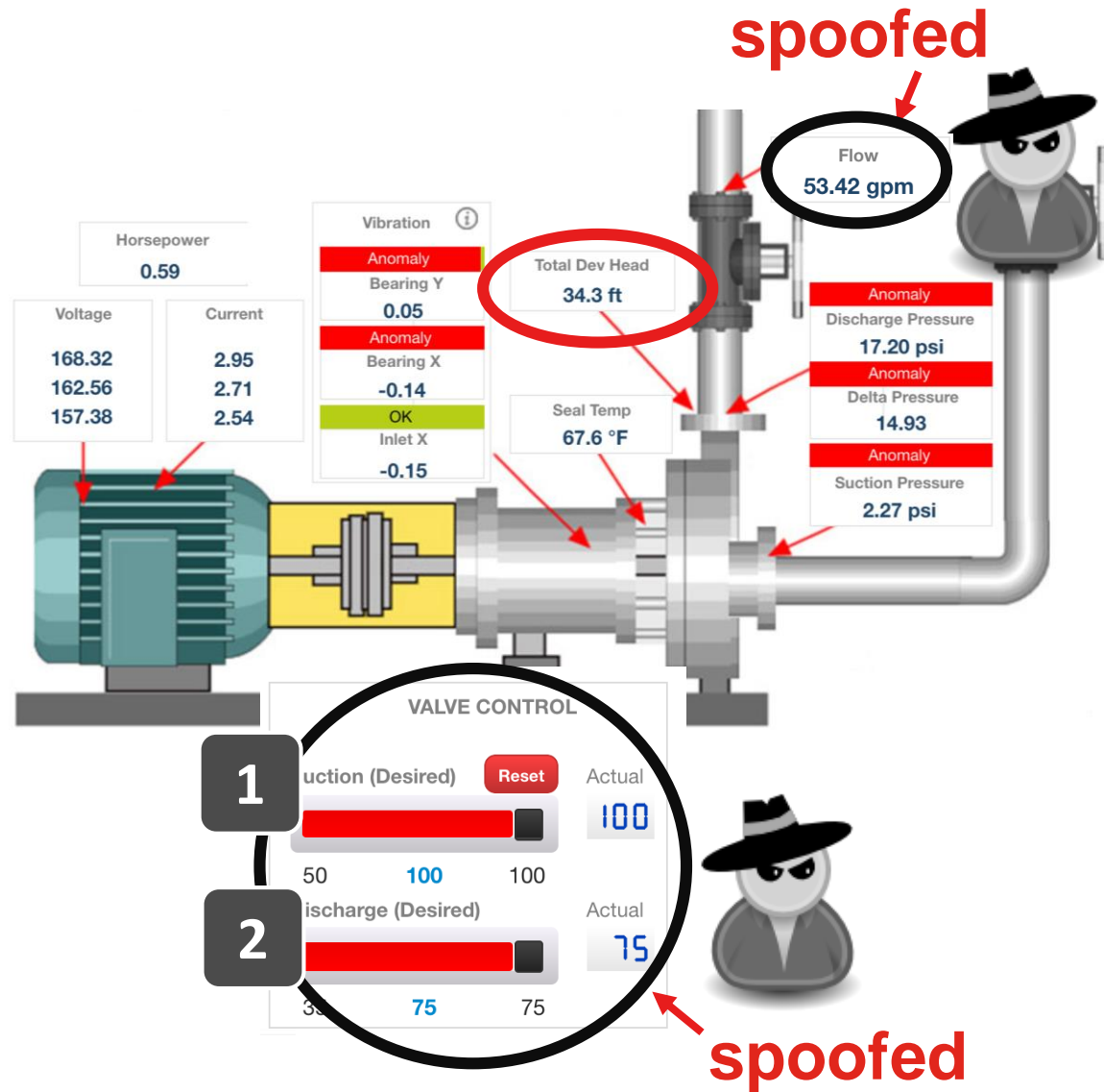
Curve of the demo pump would suggest:

Head 34,3 ft ~ flow 21-22 gpm

We know that the flow is reduced

Either of valve positioners is forged

Verification of valve positions



Impeller stress

ROOT CAUSE



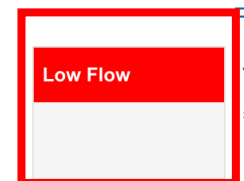
The suction valve is closed or obstructed. Pump is operating in sub optimal state and could cause mechanical failure

Root cause: Cavitation



Mechanical stress

ROOT CAUSE

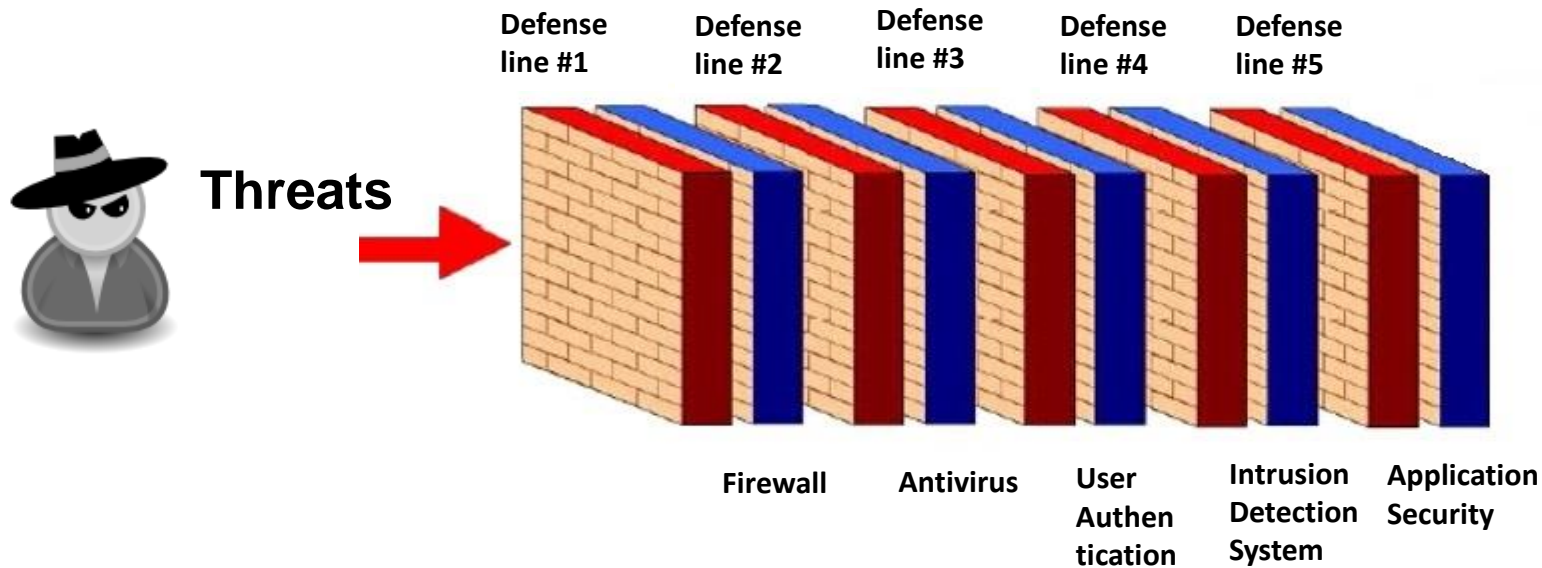


The discharge valve is closed or obstructed. Pump is operating in sub optimal state and could cause mechanical failure

Root cause: Low flow

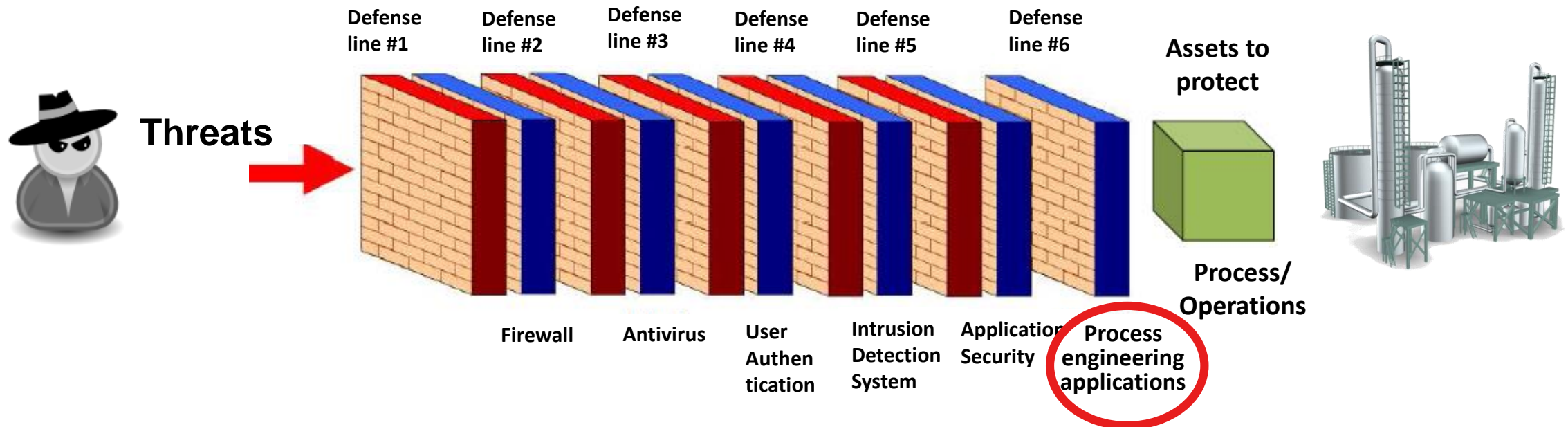
Defense in depth philosophy

- Defense in depth concept suggest multiple layers of security
 - If an attack causes one security mechanism to fail, other mechanisms may still provide the necessary security to protect the system



Defense in depth philosophy

- Defense in depth concept suggest multiple layers of security
 - If an attack causes one security mechanism to fail, other mechanisms may still provide the necessary security to protect the system



Detection with asset monitoring solutions

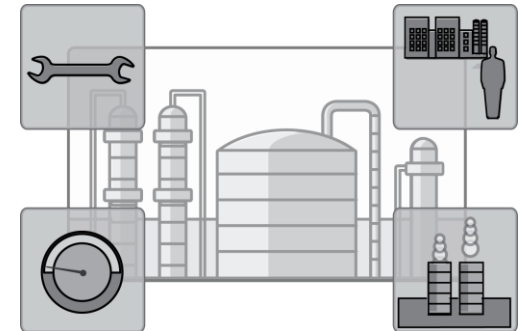
A photograph of an industrial facility at night, illuminated by various lights, with smoke or steam rising from the structures.

FAQ: So, Asset Monitoring solutions can detect cyber-physical attacks?

- NO. They provide us with data which can be used to extract information related to cyber-physical attacks detection
 - Process engineering (OT) security controls should be in place to detect and prevent unwanted/malicious process manipulations

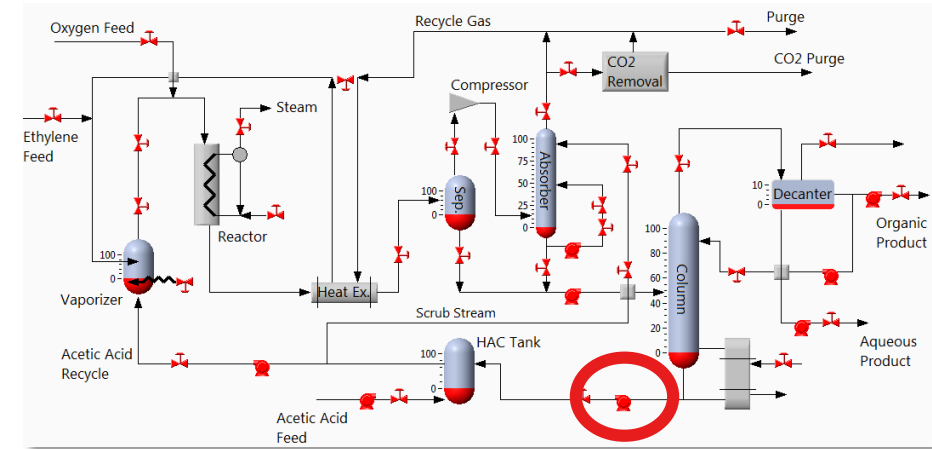
Cyber-physical security

- In cyber-physical systems, physical process is a communication media for equipment and sub-systems
 - It can be leveraged for delivering attack payload (even to those assets which are not connected to the communication infrastructure)
- Equipment/Asset monitoring solutions are part of defense in depth strategy in cyber-physical systems
 - Malicious process upsets and spurious process values can be detected by the same approaches as natural upsets and faulty sensors



Cyber-physical research

- Is **VERY** resource-demanding
 - The cost of this (very) simple demo rig is \$50k (yap)
 - It weights 610 lbs (276 kg)
 - Multitudinous support personnel
 - Troubleshooting takes long hours and weeks (\$\$ of man hours)
- **UBSOLUTELY** needed for anticipation of future threats
 - Better understanding work and hurdles of the attacker
 - To develop workable defenses (by the time they will be needed)



Demo rig

Q & A



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